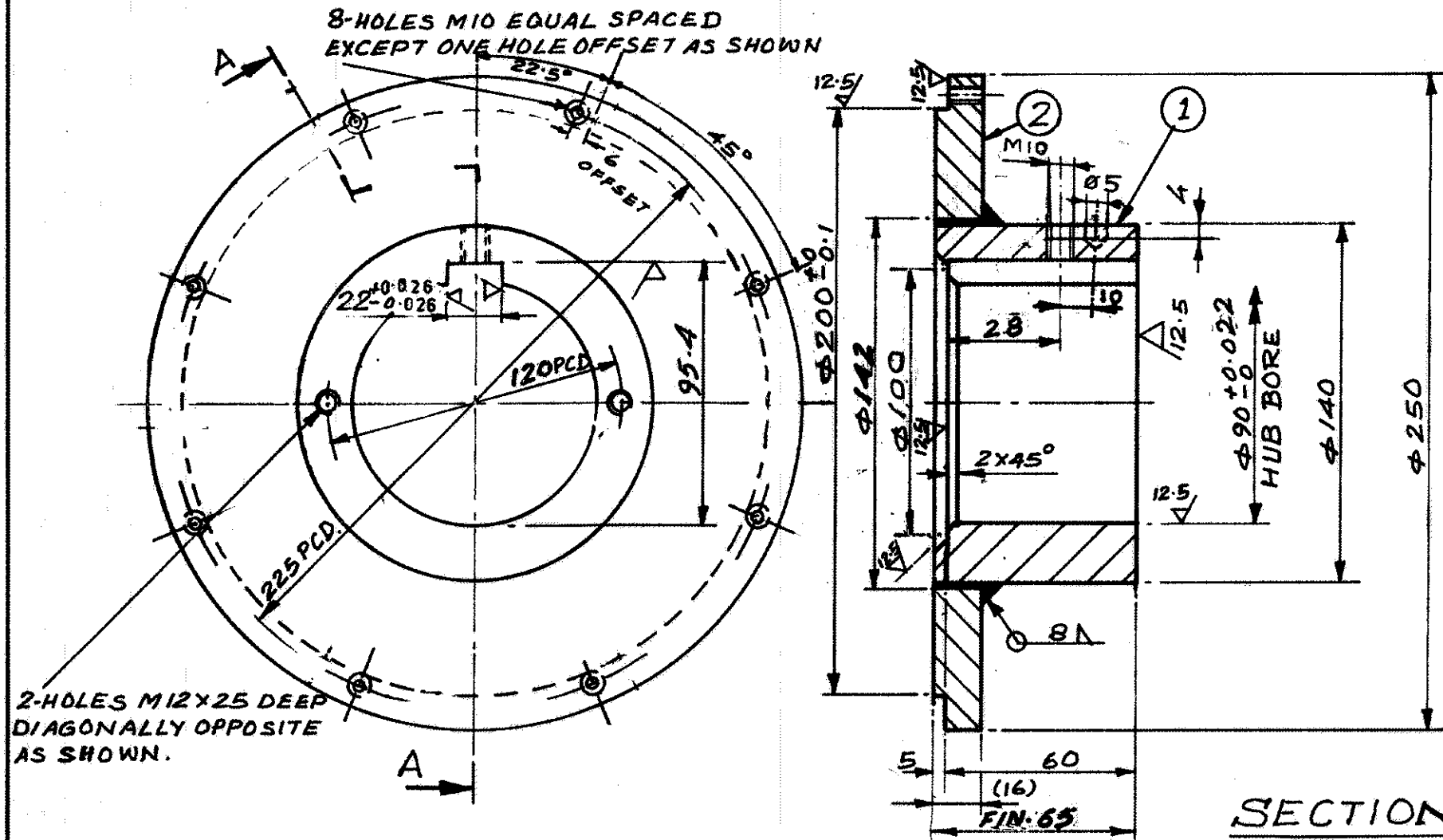


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DRG. NO. 34023242029



| LIMIT         | NOM. SIZE | SYM. | NO.     | IT. | TYPE       |
|---------------|-----------|------|---------|-----|------------|
| 90.022/90.00  | 90.00     | HG   | 1505334 | 01  | PIN GAUGE  |
| 200.0/199.90  | 200.0     | -    | 1567244 | 01  | CALIPER    |
| 22.026/21.974 | 22.00     | J59  | 1507514 | 01  | SLIP GAUGE |

STYLE NO. 900432292

| VAR. | TOOL NO. | DESCRIPTION.               |
|------|----------|----------------------------|
| 01   | 1567245  | DRILL PLATE FOR ALL HOLES. |
| 01   | 1507513  | KEYWAY CUTTER.             |

**TECH. REQUIREMENTS:-**  
 1. REMOVE SHARP EDGES.  
 2. WELD TO BE TO CS 062-21, GR. II

|         |         |          |                             |                         |      |             |            |             |      |          |      |
|---------|---------|----------|-----------------------------|-------------------------|------|-------------|------------|-------------|------|----------|------|
| 01      |         | 02       | RING<br>16TK.x 1/2 142x 250 | AA1011808110<br>AA10108 |      |             |            |             |      |          |      |
| 01      |         | 01       | HUB<br>140x70LG.            | AA19341                 |      |             |            |             |      |          |      |
| VAR. 01 | REMARKS | VAR. NO. | ITEM NO.                    | DESCRIPTION             | STD. | DRAWING NO. | MATL. CODE | MATL. SPCN. | UNIT | UNIT WT. | QTY. |

|                                              |                             |                                                                       |                      |
|----------------------------------------------|-----------------------------|-----------------------------------------------------------------------|----------------------|
| ADDITIONAL INFORMATION<br>W.O. 41025A-401-11 |                             | TYPE OF PRODUCT<br>OR<br>NAME OF CUSTOMER / PROJECT<br>1 RQ7 403 (4P) |                      |
| STATUS OF DRAWING                            |                             | DISTRIBUTION OF PRINTS<br>AME-1 FBM-4<br>IMM-3<br>TEX-1               |                      |
| Bharat Heavy Electricals Ltd. Bhopal         |                             | DRN.                                                                  | NAME<br>SIGN<br>DATE |
| Bhopal                                       |                             | CHD.                                                                  | 22-11-91             |
| Bhopal                                       |                             | APPD.                                                                 | 22-11-91             |
| REV. DATE                                    | ALTD.                       | REV. DATE                                                             | ALTD.                |
| 04/4-4-91                                    | CHD.                        | 03/15-11-91                                                           | CHD.                 |
| 02/6-3-92                                    | CKD.                        | 01/11-2-92                                                            | CKD.                 |
| 05 x 4 HOLE ADDED.                           |                             | KEY WIDTH WAS 22 <sup>+0.021</sup> / <sub>-0.021</sub>                |                      |
| 8-HOLES WERE 6-HOLES.                        |                             | TOOL LIST ADDED AS PER AME/602-5/267 DT. 29/92                        |                      |
| DEPT. AME                                    | GRADE OF UN.TOL. DIM. LIMIT | SCALE                                                                 | WEIGHT (Kg)          |
| 404                                          |                             | NTS.                                                                  |                      |
| TITLE<br>BLOWER HUB                          |                             | REF. TO ASSY. DRG.                                                    | ITEM NO.             |
|                                              |                             | 34023240072                                                           | 01                   |
| DRAWING NO.<br>34023242029                   |                             | NO. OF SHEETS                                                         |                      |

INVENTORY NO. REF. DRG. NO. SIGN. & DATE