FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm.)

DRG NO 2 402 42 45002

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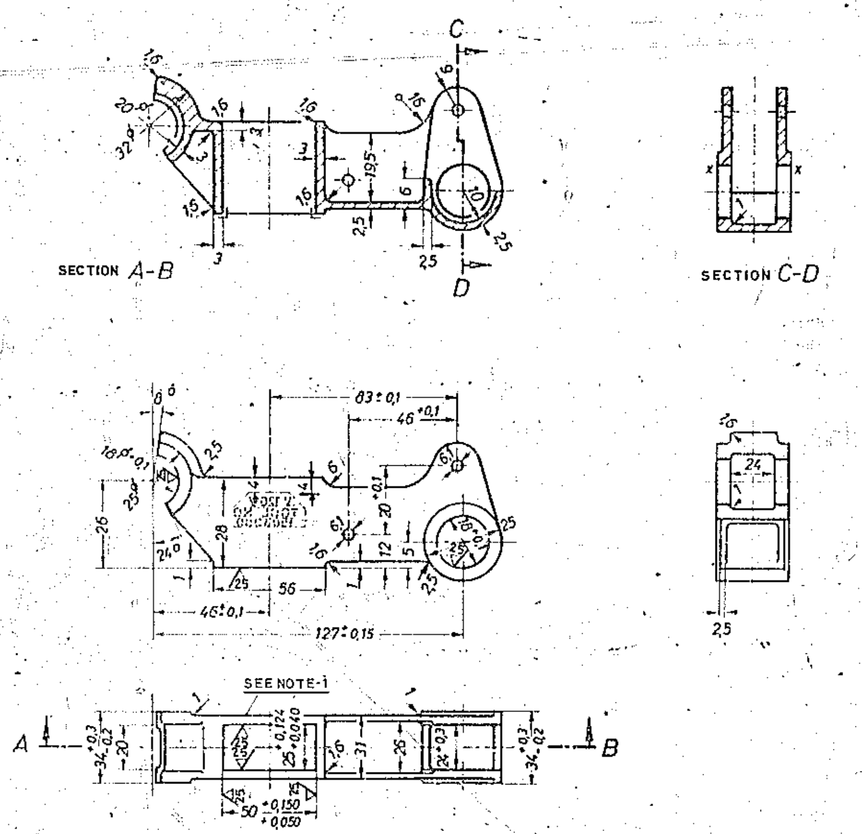

NOTES :-
1. TOOL NO.1508000 AND TYPE MARKING V1207 IS CAST INTERGRAL ON THIS SIDE WITH EVERAGE SCRIPT 4 TO DIN1451 ON THE DEPRESSED WRITTING FIELD.
2. CONTACT SURFACES TO BE LEFT BARE.
3. TAP HOLE FOR M10 WITH 8.4⌀ CAST INTEGRAL.
4. UNSPECIFIED RADIUS TO BE R0.6.
5. EDGES MARKED X TO BE ROUNDED OFF.
6. FINISH:- TO BE PAINTED LIGHT YELLOW WITH VARNISH NO 31 OR NITRO CELLULOSE CLEAR LACQUAR TO BP 27596.
7. TOOL NO. 1508000 MADE TO DRG NO. 2402424500I.
8. ALTERNATIVELY BRASS TO SPECIFICATION EN1982-CuZn38Al CAN BE USED.

VAR 01	REMARKS	VAR NO	ITEM NO	DESCRIPTION	STD	DRAWING NO	NT NO / VAR	MATL CODE / MATL SPECN.	A/C	UNIT	UNIT WT / QTY.	GS	ZONE
—	PRESSURE DIE CASTING		001	LOWER PART ROUGHT WT. 0.330Kg.				SEE NOTE 8. BP 19996			0.325		

CARD TYPE 3 — CARD TYPE 1 — CARD TYPE 2

ADDITIONAL INFORMATION

STATUS OF DRAWING

DISTRIBUTION OF PRINTS
AME 1
IMM 3
TCX(I MM) 1
FYM 4

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

	NAME	SIGN	DATE
DRN	m.k.saxena		23.10.83
CHD	r.m.s & v.k.j		7.11.83
APPD	V.R.G. MOORTHY		

NO OF VAR

REV	DATE	ALT.	CKD	DESCRIPTION
05	30.4.07			NOTE 8 ADDED.
04	06/01/99			ST. NO. CHANGED IN 12 DIGITS.
3	24/8/87			YELLOW PIGMENT DELETED FROM NOTE 6.
2	10.6.87			ALTERNATE FINISH ADDED IN NOTE 6. STYLE NO ADDED.
01	8.8.85			Part No 1240946 DELETED FROM NOTE 1 & TOOL No ADDED. NOTE 7 ADDED.

ZONE

DEPT	GRADE OF UN TOL	SCALE	WEIGHT (Kg)	REF TO ASSY DRG	ITEM NO	NO OF REVS
AME, CODE 404		N.T.S.	0.325	2 402 42 40009	002	

TITLE
LOWER PART
FOR BRUSH HOLDER
1RS 7

CARD CODE

DRAWING NO. 2 402 42 45002 REV. 05

SHEET NO. NO. OF SHEETS

M02 1137
REF. DRG NO
SIGN & DATE
INVENTORY NO