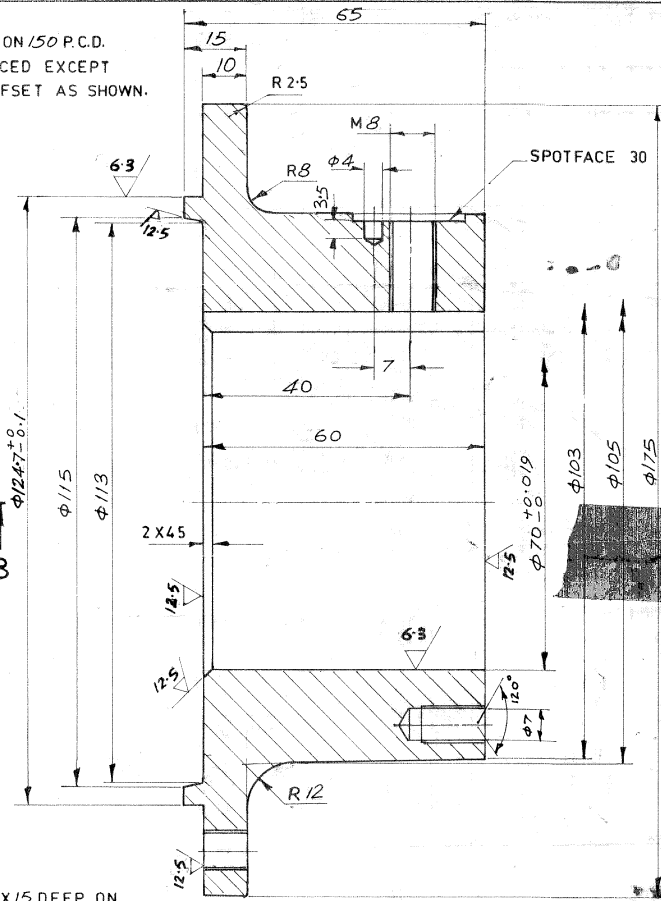
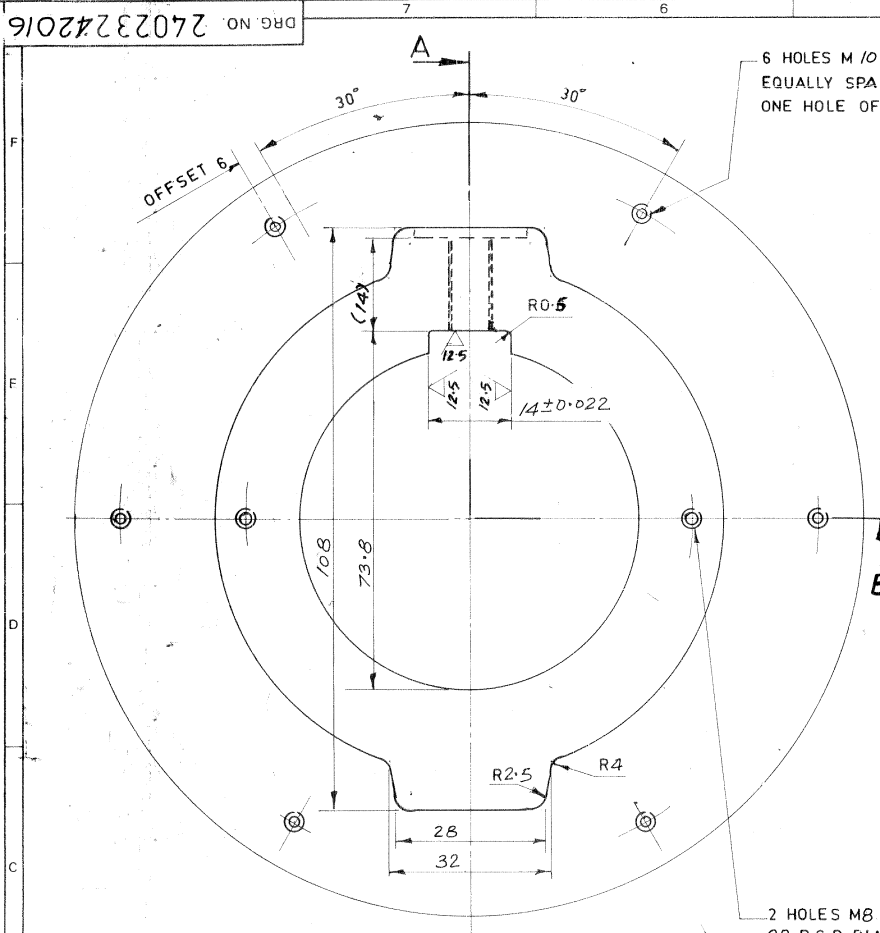


DRG. NO. 24023242016

GAUGE-LIST					
LIMIT	NOM SIZE	SYM	No	ITEM	TYPE
14.022/13.978	14.000	JS9	1505042	01	SLIP GAUGE
70.019/70.000	70.000	H6	1509188	01	PIN GAUGE
124.70/124.60	124.70	h6	1509189	01	CALIPER GAUGE
14.022/13.978	14.00		1508179		KEY SEAT GAUGE

TOOL-LIST		
ITEM	TOOL	DESCRIPTION
01	1509184	DRILL PLATE FOR 6 HOLES M10
01	1509185	M.O.T. FOR M8 & $\phi 4$ HOLE



6 HOLES M 10 ON 150 P.C.D.  
EQUALLY SPACED EXCEPT  
ONE HOLE OFFSET AS SHOWN.

2 HOLES M8 X15 DEEP ON  
88 P.C.D DIAGONALLY  
OPPOSITE AS SHOWN.  
SEE T.R. 3.

SECTION - A-A

TECHNICAL REQUIREMENTS:-

- CASTING DIMENSIONS ARE NOT TO BE EXCEEDED.
- REMOVE SHARP EDGES.
- CONICAL DEPRESSION TO BE CAST AS SHOWN

01	01	BLOWER HUB	PATT No 1241041	BP9104320840 AA19702	3.2
VAR 00	REMARKS	NO	DESCRIPTION	DRAWING NO	UNIT

ADDITIONAL INFORMATION		TYPE OF PRODUCT 12A 50, 2P	
STATUS OF DRAWING		OR NAME OF CUSTOMER/PROJECT	

DISTRIBUTION OF PRINTS		Bharat Heavy Electricals Limited	
AME	1 IMM	NAME	SIGN
TEX (IMM)	1 FYM	CHD	DATE

REV 03	DATE 20/05/99	ALTD (SPV)	DATE ALTERED	REV 01	DATE 13-2-87	ALTERED	CHECKED	DEPT AME	GRADE OF UN. I.D. DIM/MY	SCALE 1:1	WEIGHT (Kg) 3.2	REF TO ASSY DRG. 40232 LG	ITEM NO. 01
ST. NO. BP9104320840 WAS 900432-0840.				DIM 14 WAS 16.5 (E-7)				CODE 604		TITLE BLOWER HUB FOR BALL & ROLLER BRG. $\phi 125 / \phi 70$		DRAWING NO. 240232 42016	

INVENTORY NO. SIGN & DATE REF. DRG. NO. 24023242016